



ULTRAMINI

Bohrungsbearbeitung

grooving, boring and profiling

Typ 055 Ausdrehen Kopieren mit Eckenradius 0.05 mm

type 055
profiling and copying
with corner-radius 0.05 mm

Bohrungs-Ø ab 2.0 mm

bore Ø from 2.0 mm

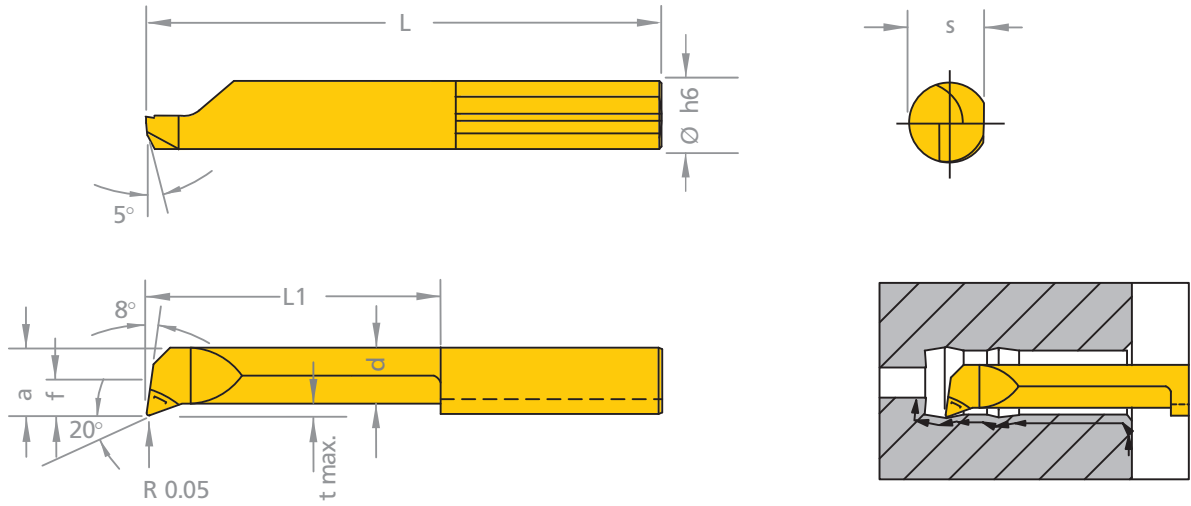


Abbildung: rechtsschneidend

righthand version shown

Ausführung rechts (R) oder links (L) angeben
Abmessungen in mm

state right (R) or left (L) version
dimensions in mm



Bestellnummer
part number

s f d a L L1 t max. D min. Ø h6

passender
Klemmhalter
Typ (S. 12)
suitable toolholder
type (p. 12)

R/L 055.2-5	3.5	-	1.5	1.7	19	5	0.1	2.0	4.0
R/L 055.2-10	3.5	-	1.5	1.7	24	10	0.1	2.0	4.0
R/L 055.2-15	3.5	-	1.5	1.7	29	15	0.2	2.0	4.0
R/L 055.3-10	3.5	0.6	2.3	2.6	24	10	0.2	2.8	4.0
R/L 055.3-16	3.5	0.6	2.3	2.6	30	16	0.2	2.8	4.0
R/L 055.3-20	3.5	0.6	2.3	2.6	34	20	0.3	2.8	4.0
R/L 055.4-10	3.5	1.5	3.0	3.5	24	10	0.3	4.0	4.0
R/L 055.4-16	3.5	1.5	3.0	3.5	30	16	0.3	4.0	4.0
R/L 055.4-20	3.5	1.5	3.0	3.5	34	20	0.3	4.0	4.0
R/L 055.4-24	3.5	1.5	3.0	3.5	38	24	0.3	4.0	4.0
R/L 055.4-28	3.5	1.5	3.0	3.5	42	28	0.5	4.0	4.0

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HM Sorten siehe S. 64
«Sortenübersicht» und Preisliste

carbide grades p. 64 see «grades
summary» and according price list

Bestellbeispiel: für rechte Ausführung
und Sorte AL41F: R055.2-5/AL41F

order-example: righthand version
and grade AL41F: R055.2-5/AL41F

Typ 055
Ausdrehen Kopieren
mit Eckenradius 0.05 mm

Bohrungs-Ø ab 2.0 mm

ULTRAMINI

Bohrungsbearbeitung

type 055
profiling and copying
with corner-radius 0.05 mm

bore Ø from 2.0 mm

grooving, boring and profiling



Bestellnummer
part number

s f d a L L1 t max. D min. Ø h6

passende
Klemhalter
Typen (S. 12+13)
suitable toolholder
types (p. 12+13)

R/L 055.5-10	4.4	1.9	3.8	4.4	25	10	0.5	5.0	5.0
R/L 055.5-15	4.4	1.9	3.8	4.4	30	15	0.5	5.0	5.0
R/L 055.5-20	4.4	1.9	3.8	4.4	35	20	0.5	5.0	5.0
R/L 055.5-25	4.4	1.9	3.8	4.4	40	25	0.5	5.0	5.0
R/L 055.5-30	4.4	1.9	3.8	4.4	45	30	0.5	5.0	5.0
R/L 055.5-35	4.4	1.9	3.8	4.4	50	35	0.5	5.0	5.0
R/L 055.6-15	5.3	2.3	4.5	5.3	30	15	0.5	6.0	6.0
R/L 055.6-22	5.3	2.3	4.5	5.3	37	22	0.5	6.0	6.0
R/L 055.6-25	5.3	2.3	4.5	5.3	40	25	0.5	6.0	6.0
R/L 055.6-30	5.3	2.3	4.5	5.3	45	30	0.5	6.0	6.0
R/L 055.6-35	5.3	2.3	4.5	5.3	50	35	0.5	6.0	6.0
R/L 055.6-42	5.3	2.3	4.5	5.3	57	42	0.5	6.0	6.0

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